



(19)

06

(11) Publication number:

Generated Document.

## PATENT ABSTRACTS OF JAPAN

(21) Application number: **04189938**(51) Intl. Cl.: **C04B 41/70 C04B  
E04D 1/28**(22) Application date: **23.06.92**

|   |   |
|---|---|
| <p>(30) Priority:</p> <p>(43) Date of application: <b>11.01.94</b></p> <p>publication:</p> <p>(84) Designated contracting states:</p> | <p>(71) Applicant: <b>KUBOTA CO</b></p> <p>(72) Inventor: <b>MAEKAWA TO</b></p> <p>(74) Representative:</p> |
|---|---|

### (54) DECORATING METHOD FOR SPECIAL ROOFING MATERIAL

(57) Abstract:

**PURPOSE:** To improve the durability of a decorative layer in the case of application of decorative coating on a special roofing material made of cement.

**CONSTITUTION:** This method consists of a stage for subjecting the special roofing material molding

obtd. by an extrusion pressing method to primary aging, then preheating this special roofing material molding and subjecting the surface thereof to primer coating with a slurry consisting of 100 pts.wt. silica sand per 100 pts.wt. cement compd. consisting of 2 to 3 pts.wt. cellulose powder, 45 to 50 pts.wt. cement, 35 to 40 silica powder and 4 to 6 pts.wt. silica sand as well as 45 to 55 pts.wt. emulsion, 5 to 10 pts.wt. pigments and 20 to 25wt.% water and drying the molding, then subjecting the surface to finish coating with an emulsion coating material then to aging in an autoclave. The durability of the decorative layer is improved by adding cellulose powder to the primer coating layer.

COPYRIGHT: (C)  
1994,JPO&Japio